

Code: E200005

 Article: clear PC300 PET cup 250/300ml
 Specification no. clear PC300 Ø78xH108

UPC: 8711195130503
Food contact: cold beverages

 Prepared by: **RN**

 Quality System Manager: **Monika Mikulska**
CE mark: yes

 Checked by: **RJ/MP**

 Production Supervisor: **R.Jagieła/M.Pietrzykowski**

 Attachments: Article drawing: **C1-PC300-150626-01**
Article photo:

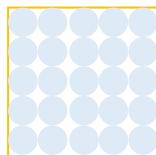
I. General arrangement

Coveris Rigid Polska Sp. z o. o. will deliver the article **PC300 PET cup 250/300ml** according to and within the limits of this article specification. Supplier food contact safety declaration will follow.

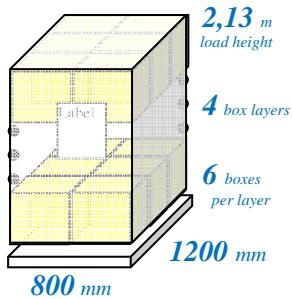
Basic article characteristics are outlined in the attached article drawing: "**C1-PC300-150626-01**". No modifications to the article characteristics listed below are allowed, unless agreed to by both parties and expressed in writing, and signed/autographed.

II. Raw material specification

Compounds	Basic composition	Alternative
Name	APET	rPET/PET flakes
Percentage	100%	50%
Name	0%	0%
Percentage	0%	

Box packaging top view:

III. Sheet specification

Parameter	Value	Tolerance
Thickness	1,02 mm	±0,08 mm
Width	690,0 mm	+2/-5 mm
Colour*	clear	BWTC
Layers	mono-layer	

Palletizing:

 Articles in a pile: **50**

 Piles in a box: **25**

 Articles in a box: **1250**

 Box inner size: **392x392x480**

 Box load gross: **9 kg**

 Boxes per pallet: **24**

 Articles per pallet: **30000**

 Pallet height: **2,13 m**

 Pallet type: **EURO**

 Pallets per truck: **33**

 FTL: **990000**
Packaging conditions:

- Wooden pallets, clean, dry
- On pallet top: **film**
- Box liner: **LDPE PÓŁRĘKAW LD 235/0,022 22my**
- Labels per pallet sides: **2**
- Corner box label: **yes**
- Customer label: **no**
- Box: **"G300018 - 620829"**
- Remarks: **No separation between box layers on pallet** - Absorption pads: **no** - Stacking: **A-A** - Sleeve label: **standard**

IV. Basic article characteristics

Parameter	Value	Tolerance
Length	78, mm	±0,5 mm
Width	78, mm	mm
Height	108, mm	±0,5 mm
Stacking distance	7,0 mm	±0,2 mm
Weight	6,5 g	±0,55 g
Capacity nominal / brimful	250 / 300 ml	±11 ml
Reference:	PC300 PET cup 250/300ml	

*B – black, W – white, T – transparent, C – any colour

V. Microbiology tests

Once a month microbiology tests of the circling air and article must be performed. Levels of bacteria/mould cells per standard air sample are acceptable. Records are to be kept for a minimum of one year and the readout values made available to the buyer.

VI. Delivery & Storage:

Deliveries are to be made according to packaging regulations. Packaging details are to the left. Store in dry, clean, shaded areas, away from heat sources in temp 10-40°C.

VII. Other

In case of change in article use or processing the recipient is obligated to contact the supplier with pertaining details as soon as possible.

VIII. Signed approval

Coveris Quality Manager	Coveris Production	Buyer Representative:
Monika Mikulska	R.Jagieła/M.Pietrzykowski	
Date: 12/10/2015	Date: 12/10/2015	Date: