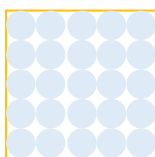


	Coveris Rigid Polska Sp. z o. o.	Version <b>0</b>
	Oddział w Skierniewicach	Revision <b>A</b>
	Replaces specification no. <b>n/a</b>	Date: <b>12/10/2015</b>
	From: <b>n/a</b> Due to: <b>n/a</b>	Page 1 of 1
Article: <b>clear PC300 PET cup 250/300ml</b> UPC: <b>8711195130503</b> Specification no. <b>clear PC300 Ø78xH108</b> Food contact: <b>cold beverages</b>		
Code: <b>E200005</b>	Prepared by: <b>RN</b>	Quality System Manager: <b>Monika Mikulska</b>
	Checked by: <b>RJ/MP</b>	Production Supervisor: <b>R.Jagięła/M.Pietrzykowski</b>
Attachments:	Article drawing: <b>C1-PC300-150626-01</b>	CE mark: <b>yes</b>

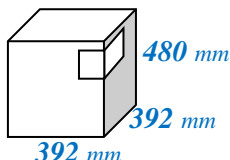
#### Article photo:



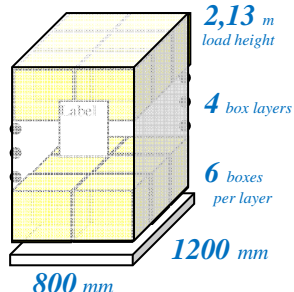
#### Box packaging top view:



#### Box inner size:



#### Palletizing:



Articles in a pile: **50**

Piles in a box: **25**

Articles in a box: **1250**

Box inner size: **392x392x480**

Box load gross: **9 kg**

Boxes per pallet: **24**

Articles per pallet: **30000**

Pallet height: **2,13 m**

Pallet type: **EURO**

Pallets per truck: **33**

FTL: **990000**

#### Packaging conditions:

- Wooden pallets, clean, dry
- On pallet top: **film**
- Box liner: **LDPE PÓŁREKAW LD 235/0,022 22my**
- Labels per pallet sides: **2**
- Corner box label: **yes**
- Customer label: **no**
- Box: **"G300018 - 620829"**
- Remarks: **No separation between box layers on pallet** - Absorption pads: **no** - Stacking: **A-A** - Sleeve label: **standard**

#### I. General arrangement

Coveris Rigid Polska Sp. z o. o. will deliver the article **PC300 PET cup 250/300ml** according to and within the limits of this article specification. Supplier food contact safety declaration will follow.

Basic article characteristics are outlined in the attached article drawing: **"C1-PC300-150626-01"**. No modifications to the article characteristics listed below are allowed, unless agreed to by both parties and expressed in writing, and signed/autographed.

#### II. Raw material specification

Compounds	Basic composition	Alternative
Name	<b>APET</b>	<b>rPET/PET flakes</b>
Percentage	<b>100%</b>	<b>50%</b>
Name	<b>0%</b>	<b>0%</b>
Percentage	<b>0%</b>	<b>0%</b>
Name	<b>0%</b>	
Percentage		

#### III. Sheet specification

Parameter	Value	Tolerance
Thickness	<b>1,02 mm</b>	<b>±0,08 mm</b>
Width	<b>690,0 mm</b>	<b>+2/-5 mm</b>
Colour*	<b>clear</b>	<b>BWTC</b>
Layers	<b>mono-layer</b>	

#### IV. Basic article characteristics

Parameter	Value	Tolerance
Length	<b>78, mm</b>	<b>±0,5 mm</b>
Width	<b>78, mm</b>	<b>mm</b>
Height	<b>108, mm</b>	<b>±0,5 mm</b>
Stacking distance	<b>7,0 mm</b>	<b>±0,2 mm</b>
Weight	<b>6,5 g</b>	<b>±0,55 g</b>
Capacity nominal / brimful	<b>250 / 300 ml</b>	<b>±11 ml</b>
Reference*	<b>PC300 PET cup 250/300ml</b>	

\*B – black, W – white, T – transparent, C – any colour

#### V. Microbiology tests

Once a month microbiology tests of the circulating air and article must be performed. Levels of bacteria/mould cells per standard air sample are acceptable. Records are to be kept for a minimum of one year and the readout values made available to the buyer.

#### VI. Delivery & Storage:

Deliveries are to be made according to packaging regulations. Packaging details are to the left. Store in dry, clean, shaded areas, away from heat sources in temp 10-40°C.

#### VII. Other

In case of change in article use or processing the recipient is obligated to contact the supplier with pertaining details as soon as possible.

#### VIII. Signed approval

Coveris Quality Manager	Coveris Production	Buyer Representative:
<b>Monika Mikulska</b>	<b>R.Jagięła/M.Pietrzykowski</b>	
Date: <b>12/10/2015</b>	Date: <b>12/10/2015</b>	Date: