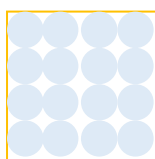


	Coveris Rigid Polska Sp. z o. o.		Version <b>0</b>
	Oddział w Skierniewicach		Revision <b>A</b>
	Replaces specification no. <b>n/a</b>		Date: <b>12/10/2015</b>
	From: <b>n/a</b> Due to: <b>n/a</b>		Page 1 of 1
Article: <b>clear PT550 PET cup tulip 400/550ml</b> UPC: <b>5907739629920</b>			
Code: <b>E200102</b>	Specification no. <b>clear PT550 Ø95xH124</b>		Food contact: <b>cold beverages</b>
Prepared by: <b>RN</b>	Quality System Manager: <b>Monika Mikulska</b>	CE mark: <b>yes</b>	
Checked by: <b>RJ/MP</b>	Production Supervisor: <b>R.Jagięła/M.Pietrzykowski</b>		
Attachments:	Article drawing: <b>C1-PT550-150427-01</b>		

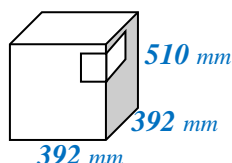
#### Article photo:



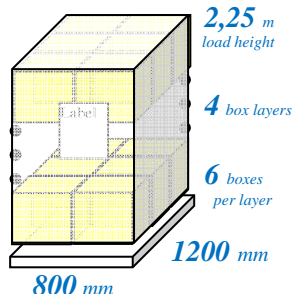
#### Box packaging top view:



#### Box inner size:



#### Palletizing:



Articles in a pile: **50**

Piles in a box: **16**

Articles in a box: **800**

Box inner size: **392x392x510**

Box load gross: **10 kg**

Boxes per pallet: **24**

Articles per pallet: **19200**

Pallet height: **2,25 m**

Pallet type: **EURO**

Pallets per truck: **33**

FTL: **633600**

#### Packaging conditions:

- Wooden pallets, clean, dry
- On pallet top: **film**
- Box liner: **LDPE PÓŁREKAW LD 235/0,022 22my**
- Labels per pallet sides: **2**
- Corner box label: **yes**
- Customer label: **no**
- Box: **"G300092 - PINTO"**
- Remarks: **No separation between box layers on pallet** - Absorption pads: **no** - Stacking: **A-A** - Sleeve label: **standard**

#### I. General arrangement

Coveris Rigid Polska Sp. z o. o. will deliver the article **PT550 PET cup tulip 400/550ml** according to and within the limits of this article specification. Supplier food contact safety declaration will follow.

Basic article characteristics are outlined in the attached article drawing: **"C1-PT550-150427-01"**. No modifications to the article characteristics listed below are allowed, unless agreed to by both parties and expressed in writing, and signed/autographed.

#### II. Raw material specification

Compounds	Basic composition	Alternative
Name	<b>APET</b>	<b>rPET/PET flakes</b>
Percentage	<b>100%</b>	<b>50%</b>
Name	<b>0%</b>	<b>0%</b>
Percentage	<b>0%</b>	<b>0%</b>
Name	<b>0%</b>	
Percentage		

#### III. Sheet specification

Parameter	Value	Tolerance
Thickness	<b>1,21 mm</b>	<b>±0,10 mm</b>
Width	<b>690,0 mm</b>	<b>+2/-2 mm</b>
Colour*	<b>clear</b>	<b>BWTC</b>
Layers	<b>mono-layer</b>	

#### IV. Basic article characteristics

Parameter	Value	Tolerance
Length	<b>95, mm</b>	<b>±0,5 mm</b>
Width	<b>95, mm</b>	<b>mm</b>
Height	<b>124, mm</b>	<b>±0,5 mm</b>
Stacking distance	<b>7,6 mm</b>	<b>±0,3 mm</b>
Weight	<b>11,5 g</b>	<b>±0,50 g</b>
Capacity nominal / brimful	<b>400 / 550 ml</b>	<b>±15 ml</b>
Reference*	<b>PT550 PET cup tulip 400/550ml</b>	

\*B – black, W – white, T – transparent, C – any colour

#### V. Microbiology tests

Once a month microbiology tests of the circulating air and article must be performed. Levels of bacteria/mould cells per standard air sample are acceptable. Records are to be kept for a minimum of one year and the readout values made available to the buyer.

#### VI. Delivery & Storage:

Deliveries are to be made according to packaging regulations. Packaging details are to the left. Store in dry, clean, shaded areas, away from heat sources in temp 10-40°C.

#### VII. Other

In case of change in article use or processing the recipient is obligated to contact the supplier with pertaining details as soon as possible.

#### VIII. Signed approval

Coveris Quality Manager	Coveris Production	Buyer Representative:
<b>Monika Mikulska</b>	<b>R.Jagięła/M.Pietrzykowski</b>	
Date: <b>12/10/2015</b>	Date: <b>12/10/2015</b>	Date: