

	PACCOR Polska Sp. z o. o.	Version 0
	Skierniewice Branch	Revision A
	Replaces specification no. <i>n/a</i>	Date: 19/06/2018
	From: <i>n/a</i> Due to: <i>n/a</i>	Page 1 of 1
Article: clear Sundae PET cup 185ml 1250szt [633 065]		UPC: 5907739648419
Code: E200183	Specification no. clear Sundae Ø78xH64	Food contact: cold beverages
Prepared by: GS		CE mark: No
Checked by: Dept. Super.	Production Supervisor: Dept. Super.	
Attachments:	Article drawing: CDI-043-2017 - KFC Cup V06 2D.pdf;	

Article photo:



I. General arrangement

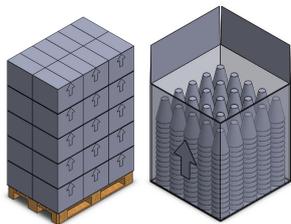
PACCOR Polska Sp. z o. o. will deliver the article *Sundae PET cup 185ml 1250szt [633 065]* according to and within the limits of this article specification. Supplier food contact safety declaration will follow.

Basic article characteristics are outlined in the attached article drawing: "*CDI-043-2017 - KFC Cup V06 2D.pdf*". No modifications to the article characteristics listed below are allowed, unless agreed to by both parties and expressed in writing, and signed/autographed. ID as per box no. and production date (label).

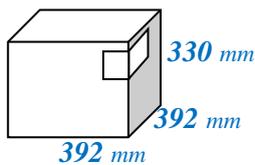
II. Raw material specification

Compounds	Basic composition	Alternative
Name Percentage	50% R-PET / 50% VIRGIN	R-PET flakes up to 80%
Name Percentage	Formasil both sides min 1%	0%
Name Percentage	0%	

Box packaging top view:



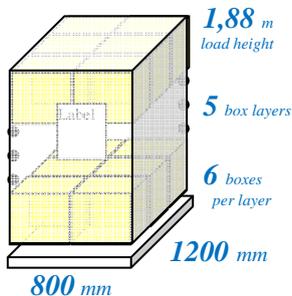
Box inner size:



III. Sheet specification

Parameter	Value	Tolerance
Thickness	0,93 mm	±0,07 mm
Width	690,0 mm	+2/-2 mm
Colour*	clear	BWTC
Layers	mono-layer	

Palletizing:



IV. Basic article characteristics

Parameter	Value	Tolerance
Length (or Ø)	78, mm	±0,5 mm
Width (or Ø)	,0 mm	mm
Height	64, mm	±0,5 mm
Stacking distance	5,00 mm	±0,2 mm
Weight	6, g	±0,5 g
Capacity nominal / brimful	/ 185 ml	±6 ml
Reference:	Sundae PET cup 185ml 1250szt [633 065]	

*B – black, W – white, T – transparent, C – any colour

Articles in a pile: **50**

Piles in a box: **25**

Articles in a box: **1250**

Box inner size: **392x392x330**

Box load gross: **8,3 kg**

Boxes per pallet: **30**

Articles per pallet: **37500**

Pallet height: **1,88 m**

Pallet type: **EURO**

Pallets per truck: **33**

FTL: **1237500**

Packaging conditions:

- Wooden pallets, clean, dry
- On pallet top: *film*
- Box liner: *LDPE G380058 półtrękaw LD 235/0,022 22µ*
- Labels per pallet sides: **2**
- Corner box label: *Yes*
- Customer label: *no*
- Box: *cardboard G300144-kubek 228cc*
- Remarks: *No separation between box layers on pallet - Absorption pads: no - Stacking: A-A – Sleeve label: no*

V. Microbiology tests

Once a month a comparative microbiology test of factory air is run against external air, with air circling articles examination in material groups (rotating) against internal normative levels. Records are kept for a minimum of three years and their values are available to the buyer.

VI. Delivery & Storage:

Deliveries according to transport regulations, details on the left. Store in dry, clean, shaded areas, away from heat sources, 10-40°C, RH<85%. Articles good to use within a year from production date, if properly stored.

VII. Other

In case of change in article use or processing the recipient is obligated to contact the supplier with pertaining details as soon as possible.

VIII. Signed approval

H&Q Manager	Buyer Representative:	
Monika Mikulska		
Date: 19/06/2018	Date: 19/06/2018	Date:

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E

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D

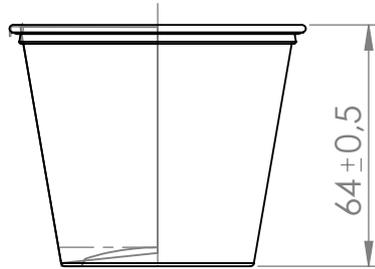
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C

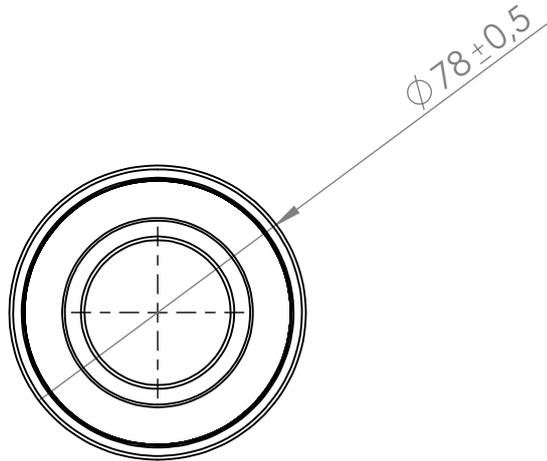
C

B

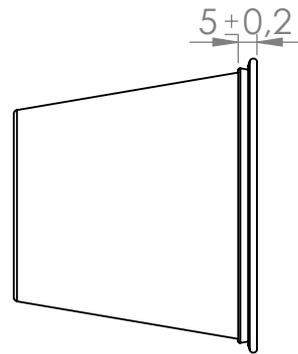
B



64 ± 0,5



Ø78 ± 0,5



5 ± 0,2



CHYBA ŻE OKREŚLONO INACZEJ:
WYMIARY SĄ W MILIMETRACH
WYKOŃCZENIE POWIERZCHNI:
TOLERANCJE:
LINIOWA:
KĄTOWA:

WYKOŃCZENIE:

STĘP OSTRE
KRAWĘDZIE

NIE SKALUJ RYSUNKU

POPRAWKA

	IMIĘ I NAZWISKO	PODPIS	DATA		
NARYS.					
SPRAWDZ.					
ZATWIER.					
WYPROD.					
Z.JAKOŚCI					
				MATERIAŁ:	
				WAGA:	

TYTUŁ:

NR RYSUNKU

SKALA: 1:2

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- CDI-043-2017 - KFC Cup V06

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